

Victaulic® QuickVic™ Rigid Coupling

Style 107N



2 – 12"/DN50 – DN300

1.0 PRODUCT DESCRIPTION

Available Sizes

- 2 – 12"/DN50 – DN300

Pipe Material

- Carbon steel; Stainless steel.
- For exceptions reference section 6.0 Notifications.

Maximum Working Pressure

- Accommodates pressures ranging from full vacuum (29.9 in Hg/760 mm Hg) up to 750 psi/5171 kPa.
- Working pressure dependent on material, wall thickness and size of pipe.

Operating Temperature

- Dependent on gasket selection from section 3.0.

Function

- Joins carbon steel and/or stainless steel pipe prepared with the Victaulic Original Groove System (OGS) groove profile.
- Provides a rigid pipe joint designed to restrict axial or angular movement.

NOTE

- Applications that require NSF 61-approved products should specify the Victaulic Installation-Ready™ Rigid Coupling Style 807N ([publication 06.28](#)).

Pipe Preparation

- Cut or roll grooved in accordance with [publication 25.01](#): Victaulic Standard Groove Specifications.

Codes and Requirements

- Hanger support spacing corresponds to ASME B31.1 Power Piping Code and ASME B31.9 Building Services Piping Code.

2.0 CERTIFICATION/LISTINGS



LPS 1219: Issue 3.1
Cert/LPCB Ref. 104-1a/37

NOTE

- See [publication 10.01](#) for Fire Protection Certifications/Listings Reference Guide.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

3.0 SPECIFICATIONS - MATERIAL

Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12. Ductile iron conforming to ASTM A395, Grade 65-45-15, is available upon special request.

Housing Coating: (specify choice)

Standard: Orange enamel.

Optional: Hot dipped galvanized conforming to ASTM A123.

Optional: Contact Victaulic with your requirements for other coatings.

Gasket: (specify choice¹)

Grade "EHP" EPDM

EHP (Red and Green stripes color code). Temperature range -30°F to +250°F/-34°C to +121°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. NOT COMPATIBLE FOR PETROLEUM SERVICES.

Grade "T" Nitrile

Nitrile (Orange stripe color code). Temperature range -20°F to +180°F/-29°C to +82°C. May be specified for petroleum products, air with oil vapors, and vegetable and mineral oils within the specified temperature range. Not compatible for hot water services over +150°F/+66°C or for hot dry air over +140°F/+60°C.

Grade "O" Fluoroelastomer

Fluoroelastomer (Blue stripe color code). Temperature range +20°F to +300°F/-7°C to +149°C. May be specified for many oxidizing acids, petroleum oils, halogenated hydrocarbons, lubricants, hydraulic fluids, organic liquids and air with hydrocarbons. NOT COMPATIBLE FOR USE WITH HOT WATER SERVICES OR STEAM SERVICES.

Grade "CHP-2" Fluoroelastomer

CHP-2 (Yellow and Copper stripes color code). Temperature range +0°F to +180°F/-18°C to +82°C. May be specified for hot water service plus varying concentrations of hot petroleum/water mixtures, hydrocarbons, halogenated hydrocarbons, air with oil vapors, vegetable and mineral oils, oxidizing acids, strongly alkaline and aggressive fluids and automotive fluids such as engine oil and transmission oil within the specified temperature range. NOT COMPATIBLE FOR USE WITH STEAM SERVICES.

Others

For alternate gasket selection, reference [publication 05.01](#): Victaulic Seal Selection Guide - Elastometric Seal Construction.

¹ Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest [Victaulic Seal Selection Guide](#) for specific gasket service guidelines and for a listing of services which are not compatible.

NOTE

- Victaulic reserves the right to substitute equivalent and/or higher grade elastomer products.

Bolts/Nuts: (specify choice²)

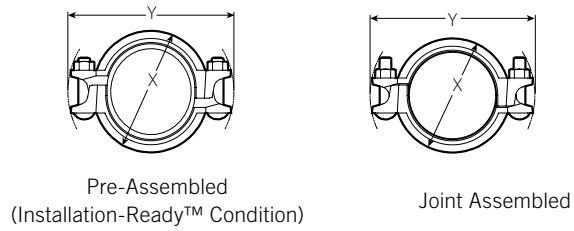
Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - heavy hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 FE/ZN5, finish Type III (imperial) or Type II (metric).

Optional: Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel heavy nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW. Bolts and nuts include galling reducing coating.²

² Optional bolts/nuts are available in imperial size only.

4.0 DIMENSIONS

Style 107N QuickVic™ Rigid Coupling



Size		Pipe End Separation ³		Bolt/Nut ⁴		Dimensions					Weight	
Nominal inches DN	Actual Outside Diameter inches mm	Allowable inches mm	Qty.	Size inches mm	Pre-Assembled (Installation-Ready™ Condition)		Joint Assembled			Approximate (Each) lb kg		
					X inches mm	Y inches mm	X inches mm	Y inches mm	Z inches mm			
2 DN50	2.375 60.3	0.15 3.8	2	½ x 3 M12 x 76	4.00 100	6.13 156	3.63 92	6.13 156	2.13 54	2.7 1.2		
2 ½	2.875 73.0	0.15 3.8	2	½ x 3 M12 x 76	4.50 114	6.75 171	4.00 102	6.75 171	2.13 54	3.0 1.4		
DN65	3.000 76.1	0.15 3.8	2	½ x 3 M12 x 76	4.63 118	6.88 175	4.13 105	6.88 175	2.13 54	3.1 1.4		
3 DN80	3.500 88.9	0.15 3.8	2	½ x 3 ¼ M12 x 83	5.25 133	7.38 187	4.63 118	7.50 191	2.13 54	3.7 1.7		
4 DN100	4.500 114.3	0.15 3.8	2	½ x 3 ¼ M12 x 83	6.63 168	8.75 222	5.88 149	8.75 222	2.13 54	5.1 2.3		
	4.250 108.0	0.15 3.8	2	½ x 3 ¼ M12 x 83	6.38 162	8.50 216	5.75 146	8.50 216	2.13 54	4.7 2.1		
5	5.563 141.3	0.15 3.8	2	¾ x 4 M16 x 101	7.75 197	10.25 260	7.13 181	10.25 260	2.25 57	7.0 3.2		
	5.250 133.0	0.15 3.8	2	¾ x 4 M16 x 101	7.50 191	10.00 254	6.75 171	9.88 251	2.25 57	6.1 3.0		
DN125	5.500 139.7	0.15 3.8	2	¾ x 4 M16 x 101	7.75 197	10.25 260	7.00 178	10.13 257	2.25 57	6.7 3.0		
6 DN150	6.625 168.3	0.15 3.8	2	¾ x 4 M16 x 101	8.88 226	11.38 289	8.13 207	11.25 286	2.25 57	8.2 3.7		
	6.250 159.0	0.15 3.8	2	¾ x 4 M16 x 101	8.50 216	11.00 279	7.75 197	10.88 276	2.25 57	7.6 3.4		
	6.500 165.1	0.15 3.8	2	¾ x 4 M16 x 101	8.75 222	11.25 286	8.00 203	11.13 283	2.25 57	7.9 3.6		
	8.515 216.3	0.20 5.1	2	¾ x 5 M20 x 127	11.25 286	14.25 362	10.38 264	14.13 359	2.63 67	15.0 6.8		
8 DN200	8.625 219.1	0.20 5.1	2	¾ x 5 M20 x 127	11.25 286	14.37 365	10.50 267	14.25 362	2.63 67	15.1 6.8		
267.4mm	10.528 267.4	0.20 5.1	2	7/8 x 6 ½ M22 x 165	13.50 343	16.75 425	12.50 318	16.38 416	2.63 67	23.5 10.7		
10 DN250	10.750 273.0	0.20 5.1	2	7/8 x 6 ½ M22 x 165	13.75 349	17.00 432	13.00 330	17.13 435	2.75 70	23.6 10.7		
318.5mm	12.539 318.5	0.20 5.1	2	7/8 x 6 ½ M22 x 165	15.50 394	18.63 473	14.63 372	18.50 470	2.63 67	26.9 12.2		
12 DN300	12.750 323.9	0.20 5.1	2	7/8 x 6 ½ M22 x 165	15.63 397	19.00 483	15.00 381	19.00 483	2.75 70	27.2 12.3		

³ The Allowable Pipe End Separation dimension shown is for system layout purposes only. Style 107N Installation-Ready™ rigid couplings are considered rigid connections and will not accommodate expansion/contraction or angular movement of the piping system. Contact Victaulic for torsional resistance information.

⁴ Number of bolts required equals number of housing segments.

5.0 PERFORMANCE

Style 107N QuickVic™ Rigid Coupling – ANSI Standard

Size		Schedule 10			Standard		
Nominal	Actual Outside Diameter	Wall Thickness	Maximum Joint Working Pressure ⁵	Maximum Permissible End Load ⁵	Wall Thickness	Maximum Joint Working Pressure ⁵	Maximum Permissible End Load ⁵
inches DN	inches mm	inches mm	psi kPa	lb N	inches mm	psi kPa	lb N
2 DN50	2.375 60.3	0.109 2.8	750 5171	3323 14781	0.154 3.9	750 5170	3323 14780
2 ½	2.875 73.0	0.120 3.1	600 4135	3895 17325	0.203 5.2	750 5170	4869 21658
3 DN80	3.500 88.9	0.120 3.1	600 4135	5773 25680	0.216 5.5	750 5170	7216 32098
4 DN100	4.500 114.3	0.120 3.1	600 4135	9543 42449	0.237 6.0	750 5170	11928 53058
5	5.563 141.3	0.134 3.4	500 3447	12153 54059	0.258 6.6	750 5171	18229 81087
6 DN150	6.625 168.3	0.134 3.4	500 3450	17236 76670	0.280 7.1	700 4825	24130 107335
8 DN200	8.625 219.1	0.148 3.8	300 2070	17528 77970	0.322 8.2	600 4135	35056 155936
10 DN250	10.750 273.0	0.165 4.2	300 2065	27200 121040	0.365 9.3	500 3450	45400 202030
12 DN300	12.750 323.9	0.180 4.6	200 1375	25500 113475	0.375 9.5	400 2750	51000 226950

⁵ Working Pressure and End Load are total, from all internal and external loads, based on ANSI B36.10 sized carbon steel pipe, grooved in accordance with Victaulic specifications. Contact Victaulic for performance on other pipe.

NOTES

- WARNING: FOR ONE-TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1½ times the figures shown.
- LPCB and VdS approved for DIN wall pipe (6.3mm thickness) for 10" rated to 232 psi/16 bar, (7.8mm thickness) for 12" rated to 232 psi/16 bar.
- FM approved on schedule 10 pipe: 2-4 inch sizes rated to 400 psi/28 bar; 5-6 inch sizes rated to 300 psi/21 bar; and 8 and 10 inch sizes (.188" wall thickness) rated to 300 psi/21 bar. FM approved on standard pipe: 2-4 inch sizes rated to 600 psi/41 bar; 5-6 inch sizes rated to 500 psi/34 bar; and 10 and 12 inch sizes rated to 400 psi/28 bar. Includes all metric sizes in range.
- UL listed on schedule 10 pipe: 2, 2 ½, 3 and 4 inch sizes rated to 400 psi; and 6, 8 and 10 inch sizes rated to 300 psi. Standard pipe: 2, 2 ½ and 3 inch sizes rated to 600 psi; 4 inch rated to 450 psi; and 6, 8, 10 and 12 inch sizes rated to 400 psi.

5.1 PERFORMANCE

Style 107N QuickVic™ Rigid Coupling – ISO Standard

Size		ISO Wall Pipe					
Nominal inches DN	Actual Outside Diameter inches mm	Wall Thickness inches mm	Maximum Joint Working Pressure ⁶ psi kPa	Maximum Permissible End Load ⁶ lb N	Wall Thickness inches mm	Maximum Joint Working Pressure ⁶ psi kPa	Maximum Permissible End Load ⁶ lb N
2 50	2.375 60.3	0.091 2.3	750 5171	3323 14781	0.157 4.0	750 5171	3323 14780
DN65	3.000 76.1	0.150 3.8	600 4135	4239 18856	0.200 5.1	750 5170	5299 73571
3 80	3.500 88.9	0.114 2.9	600 4135	5773 25680	0.197 5.0	750 5171	7216 32098
4 100	4.500 114.3	0.126 3.2	600 4137	9543 42449	0.220 5.6	750 5171	11928 53058
	4.250 108.0	0.114 2.3	600 4135	8507 37841	0.220 5.6	750 5170	10634 47302
	5.250 133.0	0.142 3.6	500 3447	10818 48121	0.248 6.3	750 5170	16227 72181
DN125	5.500 139.7	0.150 3.8	500 3447	11873 52814	0.220 5.6	750 5170	17810 79223
6 150	6.625 168.3	0.157 4.0	500 3450	17236 76670	0.280 7.1	700 4826	24130 107335
	6.250 159.0	0.197 5.0	500 3447	15332 68200	0.276 7.0	700 4825	21465 95481
	6.500 165.1	0.134 3.4	500 3447	16583 73765	0.276 7.0	700 4825	23216 103270
	8.515 216.3	0.228 5.8	300 2070	17075 75953	0.315 8.0	600 4135	34150 151907
8 200	8.625 219.1	0.177 4.5	300 2070	17528 77970	0.315 8.0	600 4137	35056 155936
267.4 mm	10.528 267.4	0.188 4.8	300 2065	26116 116170	0.365 9.3	500 3450	43526 193613
10 250	10.750 273.0	0.228 5.8	300 2065	27200 121040	0.248 6.3	500 3450	45400 202030
318.5 mm	12.539 318.5	0.188 4.8	200 1375	24697 109858	0.406 10.3	400 2750	49394 219715
12 300	12.750 323.9	0.264 6.7	200 1375	25500 113475	0.307 7.8	400 2750	51000 226950

⁶ Working Pressure and End Load are total, from all internal and external loads, based on ISO 4200 sized carbon steel pipe, grooved in accordance with Victaulic specifications. Contact Victaulic for performance on other pipe.

NOTES

- WARNING: FOR ONE-TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1½ times the figures shown.
- LPCB and VdS approved for DIN wall pipe (6.3mm thickness) for 10" rated to 232 psi/16 bar, (7.8mm thickness) for 12" rated to 232 psi/16 bar.
- FM approved on schedule 10 pipe: 2-4 inch sizes rated to 400 psi/28 bar; 5-6 inch sizes rated to 300 psi/21 bar; and 8 and 10 inch sizes (.188" wall thickness) rated to 300 psi/21 bar. FM approved on schedule 40 pipe: 2-4 inch sizes rated to 600 psi/41 bar; 5-6 inch sizes rated to 500 psi/34 bar; and 10 and 12 inch sizes rated to 400 psi/28 bar. Includes all metric sizes in range.
- UL listed on schedule 10 pipe: 2, 2½, 3 and 4 inch sizes rated to 400 psi; and 6, 8 and 10 inch sizes rated to 300 psi. Schedule 40 pipe: 2, 2½ and 3 inch sizes rated to 600 psi; 4 inch rated to 450 psi; and 6, 8, 10 and 12 inch sizes rated to 400 psi.
- Sizes 267.4 mm and 318.5 mm are not UL Listed or FM Approved.

6.0 NOTIFICATIONS

WARNING



- Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Wear safety glasses, hardhat, and foot protection.

Failure to follow these instructions could result in death or serious personal injury and property damage.

WARNING

- Victaulic RX roll sets must be used when grooving light-wall/thin-wall stainless steel pipe for use with Victaulic Couplings.

Failure to use Victaulic RX roll sets when grooving light-wall/thin-wall stainless steel pipe may cause joint failure, resulting in serious personal injury and/or property damage.

NOTICE

- Victaulic RX grooving rolls must be ordered separately. They are identified by a silver color and the designation RX on the front of the roll sets.

WARNING

- When assembling Style 107N Couplings onto end caps, take additional care to ensure the end cap is seated fully against the center leg of the gasket.
- Use only Victaulic End Caps containing the “QV” or “EZ QV” marking on the inside face.
- Victaulic recommends the use of Victaulic fittings with Style 107N Couplings.

Failure to follow this instruction could cause improper product installation, resulting in personal injury and/or property damage.

NOTICE

- Victaulic does not recommend the use of any furnace butt-welded pipe with sizes NPS 2”/DN50 and smaller Victaulic gasketed joint products. This includes, but is not limited to, ASTM A53 Type F pipe.

7.0 REFERENCE MATERIALS

[05.01: Victaulic Seal Selection Guide](#)

[06.15: Victaulic Pressure Ratings and End Loads for Victaulic Couplings on Steel Pipe](#)

[06.28: Victaulic QuickVic™ Installation-Ready™ Rigid Coupling for Potable Water Applications Style 807N](#)

[10.01: Victaulic Fire Protection Certifications/Listings Reference Guide](#)

[17.01: Victaulic Pipe Preparation for Use on Stainless Steel Pipe With Victaulic Products](#)

[17.09: Victaulic Pressure Ratings and End Loads for Victaulic Ductile Iron Grooved Couplings on Stainless Steel Pipe](#)

[25.01: Victaulic Standard Groove Specifications](#)

[26.01: Victaulic Design Data](#)

[29.01: Victaulic Terms and Conditions of Sale](#)

[I-100: Victaulic Field Installation Handbook](#)

[I-107N: Victaulic Installation Instructions - Style 107N QuickVic™ Installation-Ready™ Rigid Coupling](#)

[I-ENDCAP: Victaulic End Cap Installation Safety Instructions](#)

[I-IMPACT: Victaulic Impact Tool Usage Guidelines](#)

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

Intellectual Property Rights

No statement contained herein concerning a possible or suggested use of any material, product, service, or design is intended, or should be construed, to grant any license under any patent or other intellectual property right of Victaulic or any of its subsidiaries or affiliates covering such use or design, or as a recommendation for the use of such material, product, service, or design in the infringement of any patent or other intellectual property right. The terms "Patented" or "Patent Pending" refer to design or utility patents or patent applications for articles and/or methods of use in the United States and/or other countries.

Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

Trademarks

Victaulic and all other Victaulic marks are the trademarks or registered trademarks of Victaulic Company, and/or its affiliated entities, in the U.S. and/or other countries.