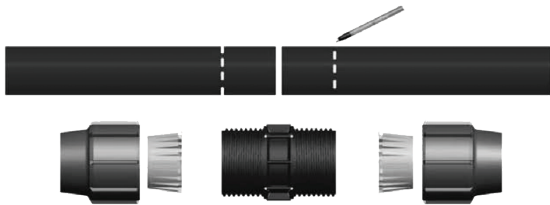




Assembly Instructions

Slip/Repair Coupler 20 - 63mm

1



Mark insertion depth on pipe ends.
Lubricate o-rings with inert lubricant.

2



Lift pipe end and slip nut, split ring and body fully onto pipe as shown.

Lift other pipe end and slip remaining nut and split ring onto it.

3



Realign pipe ends, then twist and push coupler body into place, ensuring that the insertion depth lines meet fittings body.

Position split rings adjacent to body.

4



Assemble nuts on fitting body, hand tighten firmly then add 1/2 turn with Plasson wrench.